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technology depends on the integration of technologies from many different industries, and requires strategic long-term support. "Theory and Design of CNC Systems" covers the elements of control, the design of

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control systems, and modern open-architecture control systems. Topics covered include Numerical Control Kernel (NCK) design of CNC, Programmable Logic Control (PLC), and the Man-Machine Interface (MMI), as well as

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the major modules for the development of conversational programming methods. The concepts and primary elements of STEP-NC are also introduced. A collaboration of several authors with considerable

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experience in CNC development, education, and research, this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working



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on CNC development in industry.

Virtual Manufacturing presents a novel concept of combining human computer interfaces with virtual reality for discrete and

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continuous manufacturing systems. The authors address the relevant concepts of manufacturing engineering, virtual reality, and computer science and engineering, before embarking on a description

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of the methodology for building augmented reality for manufacturing processes and manufacturing systems. Virtual Manufacturing is centered on the description of the development of augmented reality models for

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a range of processes based on CNC, PLC, SCADA, mechatronics and on embedded systems. Further discussions address the use of augmented reality for developing augmented reality models to control contemporary

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This book examines translanguaging in higher education and provides clear examples of what translanguaging looks like in practice in particular contexts around the world. While higher education has



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historically been seen as a monolingual space, the case studies from the international contexts included in this collection show us that institutions of higher education are often translingual spaces that

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reflect the multilingual environments in which they exist. Chapters demonstrate how the use of translanguaging practices within the context of global higher education, where English plays an

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increasingly important role, allows students and professors to build on their linguistic repertoires to more efficiently and effectively learn content. The documentation of such practices within the context

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of higher education will further legitimize translanguaging practices and may lead to their increased use not only in higher education but also in both primary and secondary schools.

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For anyone who has ever searched for the right word at a crucial moment, the

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